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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
10/552,245	10/07/2005	Akihito Shirai	28951.5422	8844
53067 7590 12/28/2007 STEPTOE & JOHNSON LLP			EXAMINER	
1330 CONNEC	CTICUT AVE., NW		. PHAN, THIEM D	HIEM D
WASHINGTO	N, DC 20036		ART UNIT	PAPER NUMBER
			3729	
			MAIL DATE	DELIVERY MODE
			12/28/2007	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)
	10/552,245	SHIRAI, AKIHITO
Office Action Summary	Examiner	Art Unit
	Tim Phan	3729
The MAILING DATE of this communication Period for Reply	appears on the cover sheet w	rith the correspondence address
A SHORTENED STATUTORY PERIOD FOR RE WHICHEVER IS LONGER, FROM THE MAILING LEdwards of time may be available under the provisions of 3 °C of the control of t	G DATE OF THIS COMMUNI R 1.136(a). In no event, however, may a h. riod will apply and will expire SIX (6) MO ratific cause the application to become A	ICATION. reply be timely filed NTHS from the mailing date of this communication. RANDONED. (35 U.S.C. & 133).
Status		
Responsive to communication(s) filed on This action is FINAL. Since this application is in condition for all closed in accordance with the practice undirection.	This action is non-final. wance except for formal materials	
Disposition of Claims		
4) ⊠ Claim(s) 1-4 is/are pending in the applicati 4a) Of the above claim(s) is/are with 5) □ Claim(s) is/are allowed. 6) ⊠ Claim(s) 1-4 is/are rejected. 7) □ Claim(s) is/are objected to. 8) □ Claim(s) are subject to restriction a	drawn from consideration.	
Application Papers		
9) ☐ The specification is objected to by the Exar 10) ☑ The drawing(s) filed on <u>07 October 2005</u> is Applicant may not request that any objection to Replacement drawing sheet(s) including the cc 11) ☐ The oath or declaration is objected to by the	/are: a)⊠ accepted or b)□ the drawing(s) be held in abeya prection is required if the drawin	ance. See 37 CFR 1.85(a). g(s) is objected to. See 37 CFR 1.121(d).
Priority under 35 U.S.C. § 119		
12) Acknowledgment is made of a claim for for an all b) Some c) None of: 1. Certified copies of the priority docur 3. Copies of the priority docur 3. Sopies of the certified copies of the application from the International Buts * See the attached detailed Office action for a	nents have been received. nents have been received in priority documents have bee ureau (PCT Rule 17.2(a)).	Application No n received in this National Stage
Attachment(s)		
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-94 3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date 10/07/05. U.S. Patent and Trademark Office U.S. Patent and Trademark Office	8) Paper N	v Summary (PTO-413) o(s)/Mail Date If Informal Patent Application

DETAILED ACTION

Election/Restrictions

Applicant's election with traverse of Group II, Claims 3 and 4, filed on 9/11/07 is acknowledged and upon further consideration by the examiner, the previous Restriction Requirement (telephoned on 8/29/07) has been withdrawn due to PCT case where there is no unity of invention as the two independent Claims (1 & 3) do form a single general inventive concept under PCT Rule 13.1 and they do have the same or corresponding special technical features under PCT Rule 13.2.

An Office Action on the merits of Claims 1-4 now follows.

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- Claims 1-3 are rejected under 35 U.S.C. 102(b) as being anticipated by Helmut et al (JP 2000-350404).

With regard to claim 1, Helmut et al teach a spindle motor, comprising a rotor yoke (Fig. 1, 2) having a rotor magnet (Fig. 1, 3) on an inner surface and being rotationally supported on a motor base (Fig. 1, 21) via a shaft (Fig. 1, 35), and a stator core (Fig. 1, 12) constituted of a plurality of winding parts (Fig. 1, 9) each having an end opposed to the rotor magnet, wherein

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• the plurality of winding parts (Fig. 1, 9 & 4) constituting the stator core are cut to be like tongues (Fig. 2, 13) along a radial direction of a hole (Fig. 1, area for 35) and integrated, the hole having been formed on the motor base to support the rotor yoke via the shaft, and each of the winding parts (Fig. 1, 9 & 4) is bent such that the end of the winding part (Fig. 1, 12) is opposed to the rotor magnet (Fig. 1, 3).

With regard to claim 2, Helmut et al teach that the motor base or base plate has the plurality of winding parts is entirely formed of a silicon steel plate or the like (Fig. 1, 4; paragraph 0011, last 2 lines).

With regard to claim 3, Helmut et al teach a process of making a spindle motor, comprising a rotor yoke (Fig. 1, 2) having a rotor magnet (Fig. 1, 3) on an inner surface and being rotationally supported on a motor base (Fig. 1, 21) via a shaft (Fig. 1, 35), and a stator core (Fig. 1, 12) constituted of a plurality of winding parts (Fig. 1, 9 & 13) each having an end opposed to the rotor magnet, wherein the method comprises:

- forming, on the motor base (Fig. 1, 21), a hole (Fig. 1, area for 35) for supporting the rotor yoke via the shaft;
- cutting the plurality of winding parts (Fig. 2, 13) constituting the stator core (Fig. 1, 4), to
 be like tongues along a radial direction of the hole, and integrating the winding parts (Fig.
 2, 13) on the motor base; and
- bending each of the winding parts (Fig. 2, 13 & 32) such that the end of the winding part
 (Fig. 1, 12) is opposed to the rotor magnet (Fig. 1, 3).

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Claim Rejections - 35 USC § 103

4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

 Claim 4 is rejected under 35 U.S.C. 103(a) as being unpatentable over Helmut et al in view of Katuo et al (GB 2159078).

Helmut et al teach a process of making a spindle motor including the bent core plate (Fig. 1, 4) and the metal plate (Fig. 1, 21), which reads on applicant's claimed invention; except for having the winding parts formed from the metal base.

Katuo et al teach a method of manufacturing an electric motor with the core plate (Fig. 8, 2a) press-punched or stamped from the same metal base (Fig. 8, 2) in order to obtain small size motor (Abstract).

It would be obvious to one of ordinary skill in the art at the time the invention was made to modify the method of Hemut et al, by applying the stamped core plate from the same metal base plate, as taught by Katuo et al and not its general structure, in order to obtain small size motor by eliminating a different metal base as in Helmut et al' invention.

Conclusion

 The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Art Unit: 3729

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Tim Phan whose telephone number is 571-272-4568. The examiner can normally be reached on M & Tu, 6AM - 2PM, and W & Th, 9AM - 5PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Peter Vo can be reached on 571-272-4690. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Tim Phan Examiner

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to

December 25, 2007